ABSTRACT OF THE DISCLOSURE

In this manufacturing method for a frame body (12), after ring rolling a metal material to form a ring-shaped member (1), a rectangular member (10) is formed by pressing and deforming this ring-shaped member (1) in the radial direction. At this time, an angle (θ) of corner portions (13) that impart the rectangular shape to the rectangular member (10) is formed smaller than an angle (θ1) of the frame body (12) that is to be obtained by die forging the rectangular member (10). According to the frame body (12) obtained by this manufacturing method for a frame body (12), it is possible to increase the mechanical strength, and in particular, the creep strength. Furthermore, when forming the frame body (12), the occurrence of defects during manufacture may be restrained, it becomes possible to realize a reduction of the amount of waste metal material and the manufacturing time, and thereby this frame body (12) may be formed inexpensively.